

Porsche 718/981 GT4 Front Bumper Upgrade Installation Instructions





1. Front bumper front lip

Install the front lip onto the front bumper and secure it in its original position.





2. Front Bumper Side Air Vents

The side air vents are installed between the front bumper and the front lip, secured by the original bumper clips.

The installation method is the same on both sides.





3. Fog light frame - outer trim strip

The fog light and daytime running light bezels are installed at this location on the front bumper.

They are secured with the original bumper clips.

The installation method is the same on both sides.





4. Fog Light Inner Frame

Before installing the fog light inner frame, you must first install the fog light outer frame (step 3).

(image #3) After securing the clips, use the screws we provided to fix it.

The installation method on the left and right sides is the same



5. Install the fog light mesh and fog light frame mesh insert.

First, align the mesh position (**image #1**), then clip the insert onto the mesh (**image #2**), and finally secure it with the provided screws (**image #4**).

The installation method on the left and right sides is the same





6. Front Bumper Wastewater Sprayer Bracket

Installed on top of the fog light inner mesh frame (image #1)

and secured with screws (image #3)



7. Front bumper lower grille frame + inner liner + mesh

(1) First, fix the lower mesh layer 1 to the strip. (image #2)

(2) Align and fix the mesh. (image #3)

(3) Fix the lower mesh layer 2 to the mesh. (image #4)

(4) Fix the two mesh layers with the provided screws. (image #5)



8. Front bumper mesh frame + inner liner + mesh

- (1) First, fix the upper mesh layer 1 to the bumper cover (image #2)
- (2) Align and fix the mesh (image #3)
- (3) Fix the upper mesh layer 2 to the mesh (image #4)
- (4) Fix the two mesh layers with the provided screws (image #5)





9. Tow eye cover

Simply attach it to the bumper



10. Install the front bumper lower guard plate and left and right connecting parts.





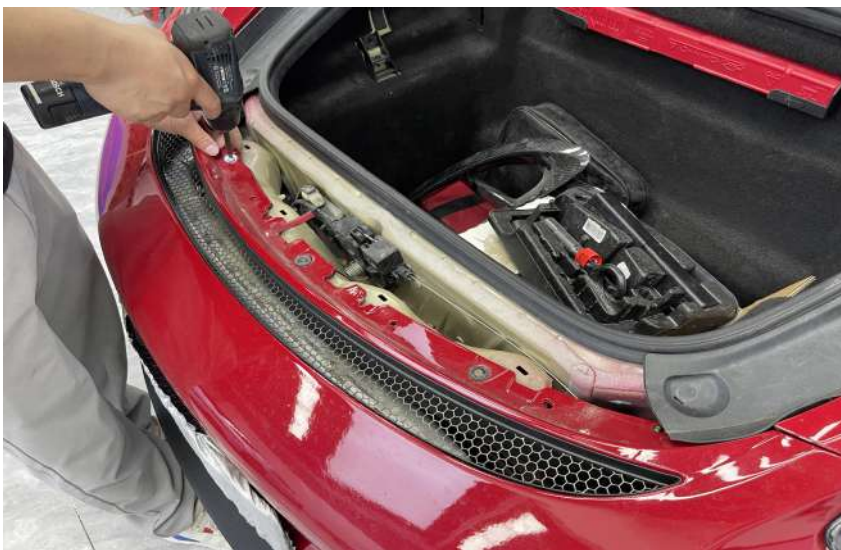
Install the lower guard plate onto the bumper cover (image #1).

Install the left and right connectors onto the bumper cover and connect them to the lower guard plate (image #2).

Secure them with screws (image #3).



11-1. Remove the original hood cover



11-2. Original bumper screws for cover plate



12. Remove the left and right turn signals

Simply pry them outwards with a pry tool.



13. Remove the fender liner bolts.



14. Use pliers to remove the card.

There is a card near the front bumper and headlights that needs to be removed.



15. There is a hidden screw inside the lining, which needs to be removed.



16. Raise the chassis

and remove the screws at the bottom.



17. The original bumper can be removed.

For the 718 model, the original daytime running lights, washer fluid assembly, and radar were removed and installed in their original positions on our bumper.

Note: The 981 model comes equipped with daytime running lights. Use our provided daytime running lights to install on our bumper.



Remove the original daytime running lights, washer fluid assembly, and radar, and install them in their original positions on our bumper.

18. Front bumper anti-collision beam

The 718 model needs its original anti-collision beam replaced.

Model 981 does not require replacement.



19. Once all assembly is complete, it can be installed on the vehicle.

20. Install on the vehicle



21. First, fix the screws on top.

22. Then check the positions on both sides.

You'll need someone to help you set it up. One person aligns the parts, and the other tightens the screws to secure them.



23. Fixed concealed inner liner screws



24. Original fender fixing screws

25. Fixed turn signals in their original positions



26. Fixed chassis screws

27. Secure the license plate with screws



